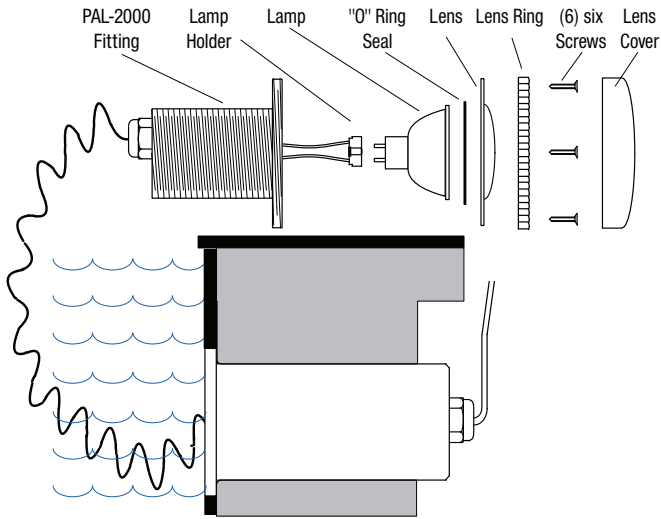
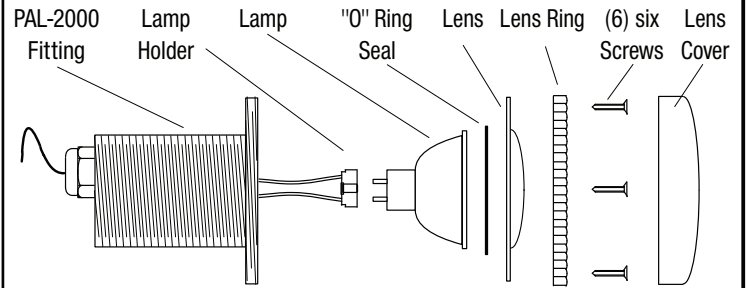


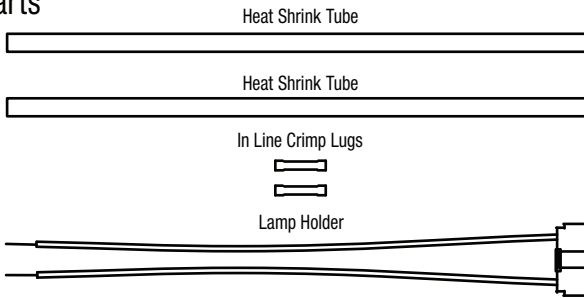
Step 1. Remove the PAL fitting from the housing assembly by twisting the body in a anti-clockwise direction and then remove the fitting from the water.



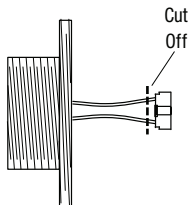
Step 2. Remove the "Clip-On" Lens Cover and then unscrew the (6) six lens screws to unclip the lamp from the lamp socket as shown on the Assembly drawing.



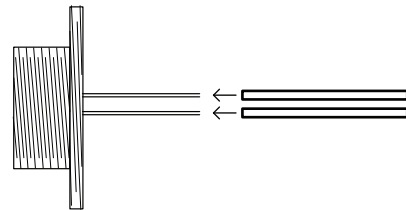
Kit Parts



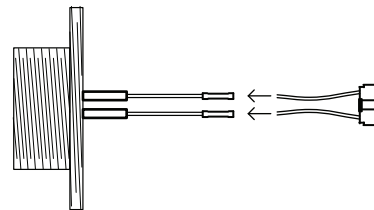
Step 3.
- Cut off lamp holder as shown.



Step 4.
- Slide Heat Shrink Tube down existing lamp holder wire.

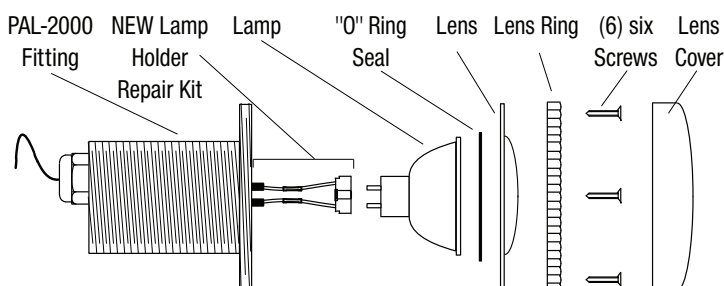


- Crimp In Line Lug to existing wire.
- Crimp In Line Lug into the new lamp holder wire.
- Slide Heat Shrink Tube over In Line connector and use Heat Gun or Hair Dryer to Shrink Tube over lug.



Step 5.
Reassemble insuring the "O" ring is sitting correctly and replace the (6) six lens screws and ensure the screws are not overtightened.

It is recommended that the new lamp replacement kit with "O" ring seal be fitted at the same time.



Step 6. Feed the wire back into the body and twist the fitting in a clockwise direction to lock into position.

